

Receiving Report

Date:

11/3/3

Batch No:

1117049

Supplier:

F1145812 KRW PP

Dart P/O:

13482

Packing Slip: Yes ☒ No ☐

Invoice: Yes ☐ No ☒

Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐

Waybill Attached: Yes ☒ No ☐ N/A ☐

Shipment Complete: Yes ☒ No ☐ N/A ☐

QC6 Inspection 11/10/03/03 N/A ☒

Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin:

Date

Received/Costing

Initial

11/3/3
[Signature]

Location

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-COP001 Thyssenkrupp Materials CA Ltd									
PO13482	3		M303B1.000X1.000	f	2/17/2011	3/3/2011	12.0000	\$15.89	0.0000	0	\$190.65
CAD	No		303 BAR 1" X 1"	f	12.0000	DESJ02		\$190.65	0.0000	0	
			117049								
Total Received Quantity:											12.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$190.65
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

No: PEC 698511

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 25Feb11 at 11:29 From PFW
 Probill T151590
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-301614- 2 Your PO # 13482
 Part # Rel # CHANTAL
 STAINLESS STEEL SQ BAR 303CD
 1.00" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
245298	166739	12 FT	1	42
		Tags	PCS	LBS
		1	1	42

TOTAL:

Heat Number
 245298

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

*TOTAL 1 BDL G.W. 52 LBS
 *****SHIP WITH S/O 301616*
 **

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G

No: PEC 698511

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 25Feb11 at 11:29 From PFW
Probill T151590
Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER AS OF DEC 8/08.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

DART AEROSPACE
STAINLESS STEEL SQ BAR 303CD
1.00" X 144.0000"
PART NO.

PO/Ref 13482 /CHANTAL
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs

Signed by: _____
Date: _____
Pg 1/1

Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / Kunden / Customers
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
USA-FORT WAYNE, IN 46801-USA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Hersteller producer

Avviso di spedizione: D-VI08002305
Lieferung/Freigabe

Ordine nr: 20652 8T00K CAROL STR
Bestell-Nr. und/oder

Tipo di Elaborazione: E+AOD
Erstellung/Erstellung prozess/Erstellung

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

Certificato nr: MEST582724/2008/
Prüfung/Zertifikat

Conferma ordine nr: EJ07004088
Werkstoff/Gewicht

Marchio di Fabbrica:
Zeichen des Herstellers
Marken
Logo des Herstellers

Funzione del Collaudatore:
Rang des Prüfingenieur/Prüfer
Inspector's qualification/Prüfung

Oggetto Prove: - Annealed Cold Drawn
Prüfung/Prüfung

Specifiche:
Anforderungen / Requirements / Bedingungen

VSI 0 303 A,CF
ASME SA320 2007 B8F
ASTM A370 2007A
QQ-S-784 B/2 303 A
(1) SEQUI PTA 2007 EDITION
(1) Chemical analysis only.

AMS B640 U S30300 A
ASTM A314 B7 S30300
ASTM A582 2005 S30300 A

AMS 6640 U TYPE1 A
ASTM A320 2007A B8F (1)
MIL-S-882 B/1 303

Chemical analysis only.

Qualità: T-303

Material/Erzeugnis

Marca: VPAU188Z VALPLUS

Material/Erzeugnis

Funzione: T-303

Material/Erzeugnis

Pos. nr. Pos. nr. Nr. de position	Oggetto Object Objekt	Dimensioni - in Dimensions Dimensions	Tolleranze Tolerances Toleranzen	Lunghezza - R Length Länge	Colata Casting Gießerei	Pezzi Pieces Stücke	Peso - LB Weight Gewicht	Lotto nr. Lot Los
0040	Square	1,0000 x 1,0000	484-08B	13 / 13	245298		2.527	703100820

Sono state soddisfatte tutte le condizioni richieste
Die gegebenen Anforderungen sind erfüllt, Prüfung OK
The material has been examined in accordance with the requirements
Le matériel a été examiné en conséquence

Controllo chimico: OK
Chemical analysis OK
Analyse chimique OK

Controllo visivo e dimensionale: soddisfatte le esigenze
Visual inspection and dimensional inspection OK
Visuelle Prüfung und dimensionale Prüfung OK

TEST	Prova Test Prüfung	°F	Pos. Pos. Pos.	Shrinkage Shrinkage Schrumpung	Shrinkage Shrinkage Schrumpung	Resilience Resilience Resilienz	Allegamento Allegamento Anlage	Griglia Griglia Gitter	Resilienza Resilienza Resilienz	Durezza Durezza Härte
Valori richiesti 1 Anforderungen Anforderungen		min max								140 255
A	12,6	68	L	80		103	41	51		243

Grain size for ASTM E112

Analisi chimica

Chemische Analyse/Chemical Analysis/Analyse

Colata Heat Casting/Heat	min max	1,00 1,00	1,00 1,00	17,00 17,00	0,80 0,80	1,00 1,00	8,00 8,00	0,10 0,10	0,10 0,10	0,02 0,02	0,02 0,02	0,02 0,02	0,02 0,02	0,02 0,02	0,02 0,02
245298	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %				
	0,063	0,47	1,79	17,24	0,38	0,71	8,13	0,10	0,029	0,28	0,01				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous particle network.

Annealing temperature: 1840°F for 1 h/water.

Micro and macro etch test: OK

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. PrEN ISO 9001:2008 Annex 1 A, A.3 by TÜV and Lloyd's

Vicenza, 25/01/08 VCC/2008 (VCC, 2008)	Il collaudatore di stabilimento / der Werksabnahmeprüfer / Prüfung / Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 1
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13482

Purchase Order Date 2/11/11

PO Print Date 2/11/11

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID
2/11/2011

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	M304S18GA	304/316 .050 Sheet	2/17/11 Yes	96.00 sf	Yours ppd	\$4.3750	\$420.00
		Special Inst:	MATERIAL: AISI 304/316 SS SHEET ANNELED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) AMS 5524 (316) OR ASTM A240 OR ASME SA240				
	M2024T3S.063	2024-T3 .063 sheet	2/17/11 Yes	144.00 sf	Yours ppd	\$4.2708	\$615.00
		Special Inst:	MATERIAL: 2024-T3ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209				
	M303BT.000XT.000	303 BAR 1" X 1"	2/17/11 Yes	12.00 f	Yours ppd	\$15.8875	\$190.65
		Special Inst:	MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE				

MATERIAL CERTIFICATION
REQD UPON DELIVERY

REFERENCE ONLY

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 2/11/11

B I L L O F L A D I N G
 Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

No: PEC 698511
 Ship Date 25Feb11 at 11:29 From PFW
 Probill T151590
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G
 1) Our Order PEC-301614- 2 Your PO # 13482
 Part # Rel # CHANTAL
 STAINLESS STEEL SQ BAR 303CD
 1.00" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
245298	166739	12 FT	1	42
TOTAL:		Tags 1	PCS 1	LBS 42

Heat Number
 245298

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

*TOTAL 1 BDL G.W. 52 LBS
 *****SHIP WITH S/O 301616*
 **

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 ***** TEL. 800-926-2600 *****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TVQ/QST# 1017327981 TQ001 TPS/GST TVHMST # 140223234 RT0001

DATE

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

No: PEC 698511
 Ship Date 25Feb11 at 11:29 From PFW
 Probill T151590
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER AS OF DEC 8/08.***

free

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TVQ/QST# 1017327981 TQ001 TPS/QST TVH/HST # 140223834 RT0001

DATE

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

DART AEROSPACE
STAINLESS STEEL BAR 304CD
1.00 X 1.00 X 0.000
PART NO.

PC/RA 15482 VERDANT
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made to approved tests.

Signed by: _____
Date: 25 Feb 11
Pg 1/1

**Accliairie
Valbruna S.p.A.**



00100 VICENZA (Italia) - Viale della scienza, 25 n.1.
Stab.: 00100 BOLZANO (Italia) - Via A. Volta, 4
Clienti / Customers:
VALBRUNA STAINLESS INC.
8400 TAYLOR STREET WEST
USA-FORT WAYNE, IN 46801-USA
Produttore: ACCIAIERIE VALBRUNA S.P.A.
Indirizzo: Valbruna S.p.A.

Address of Supplier: 0-VIC0002805
(Indirizzo: Valbruna S.p.A.)

Order ref: 20862 STOCK CAROL STR
Indirizzo: Valbruna S.p.A.

Type of Equipment: E+ACID
Indirizzo: Valbruna S.p.A.

**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005), 3.1**

Certificate nr: MEST062724/2008/
Indirizzo: Valbruna S.p.A.

Conferma ordine nr: EK7004088
Indirizzo: Valbruna S.p.A.

Materiale di Provenienza:
Indirizzo: Valbruna S.p.A.

Provenienza del Consumatore:
Indirizzo: Valbruna S.p.A.

Qualità Prov.: Annealed Cold Drawn
Indirizzo: Valbruna S.p.A.

Specificazioni:
Alloy: 304 L / Designation: 304 L
VSI 0 303 ACP
ASME B31.2 2007 DFP
ASTM A312 2007A
CS-37M B2 303 A
CS-37M B2 303 A
CS-37M B2 303 A
CS-37M B2 303 A

AMS 9440 U 530300 A
ASTM A312 2007 DFP
ASTM A312 2007 DFP

AMS 9440 U TYPE 1 A
ASTM A312 2007A BFP (1)
ML-6-662 B1 303

(Chemical analysis only)

Qualità T-303

Materiale VPAU1852 VALPLUS

Provenienza T-303

Pos. no.	Opere	Dimensioni - in	Valore	Longhezza - in	Colore	Pos. no.	Pos. no.	Pos. no.	Pos. no.
0040	Square	1,000 x 1,000	484-085	10 / 13	245298				

Spazio sopra indicazione: 1000 x 1000 mm
Indirizzo: Valbruna S.p.A.

Controllo dimensionale: OK
Indirizzo: Valbruna S.p.A.

Controllo visuale e dimensionale: OK
Indirizzo: Valbruna S.p.A.

TEST	Provenienza	Pos. no.	Pos. no.	Pos. no.	Pos. no.	Pos. no.	Pos. no.	Pos. no.	Pos. no.
Valori richiesti	mm	mm	mm	mm	mm	mm	mm	mm	mm
A	12,6	68	L	90	103	41	51	245	140

Grain size for ASTM E112

Analisi chimica

Chemical Analysis Report - General Requirements																
Collected From	Sample ID	Lot #	1.30	1.70	1.80	1.90	2.00	2.10	2.20	2.30	2.40	2.50	2.60	2.70	2.80	2.90
Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date	Analysis Date
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00